

CELL :- A302 CELL NAME: PRV Assembly MACHINE / STAGE –Circlip pressing OPERATION-Circlip pressing

KAIZEN THEME - :-To reduce circlip bend defect.

IDEA :-Tool length short

WIDELY/DEEPLY:-

COUNTERMEASURE- Pressing tool length cut by 1mm from total length.

PROBLEM / PRESENT STATUS :- Circlip bend during pressing.



AFTER



BENCHMARK	4
TARGET	0
KAIZEN START	11.11.2014
KAIZEN FINISH	12.11.2014

TEAM MEMBERS :-
,Dilip, Ershad

BENEFITS :-1) Reduce COPQ.
2) Rejection reduced.

KAIZEN SUSTENANCE

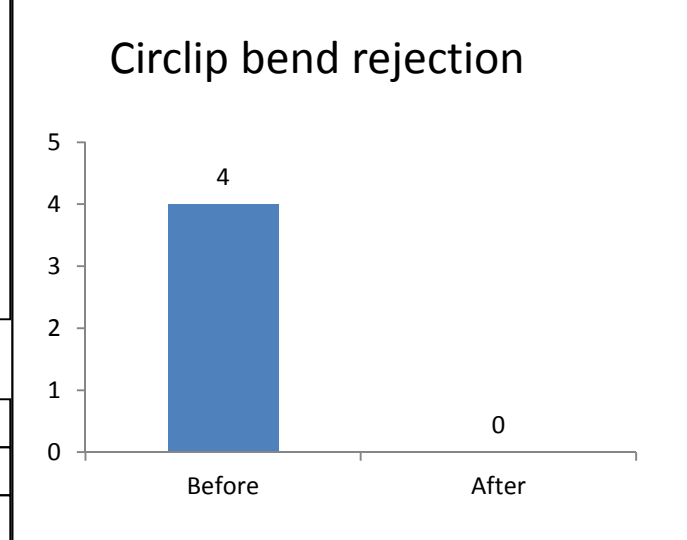
WHY - WHY ANALYSIS :-

Why1- Circlip bend during pressing

Why 2-Circlip extra press below grove in body

Why 3- Pressing tool length more

RESULT :-



WHAT TO DO:-

HOW TO DO FREQUENCY :

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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ROOT CAUSE :- Pressing tool length more

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE:- 11.11.2014

REGISTERED BY :- Parmeshwar Bansode

MANAGER'S SIGN :- Sunil Kinkar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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